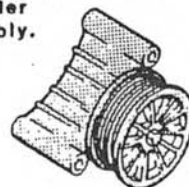


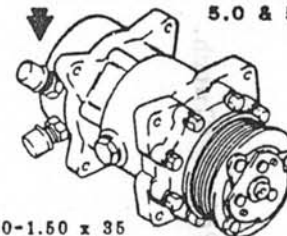
NOTE: Remove and discard
OEM Idler
Assembly.



(2) COMPRESSOR
MOUNT
4193-1

M10-1.50 x 35 W/LW & NUT

COMPRESSOR POSITION FOR V-8 MODELS -
5.0 & 5.7 LITER



(2) M10-1.50 x 35
W/LW & NUT

(2) M10-1.50 x
35 W/LW & NUT

11/16" IDLER SPACER

M10-1.50 x 50
W/LW & NUT

1/8" IDLER
SPACER

M10-1.50 x 50 W/LW & NUT

3/8" IDLER SPACER

M10-1.50 x 40
W/LW & NUT

COMPRESSOR DRIVE BELT: 1000K-6

NOTE: Use #508 SANDEN COMPRESSOR
or DIESEL KIKI COMPRESSOR
with seven groove Poly-V clutch.

IMPORTANT: Align six groove Poly-V belt
with rear grooves of seven groove clutch.

**CHEVROLET S-10 PICKUP
& GMC S-15 PICKUP V-6
SUBURBAN V-8
CHEVROLET & GMC PICKUP
CHEVROLET BLAZER**

4218

**V-6 - 4.3 LITER
V-8 - 5.0 & 5.7 LITER
WITH POWER STEERING
WITH AIR PUMP
WITH FUEL INJECTION**

2	4193-1 Compressor Mount	5	M10 x 1.50 x 35 Bolts
1	1/8" Idler Spacer	2	M10 x 1.50 x 50 Bolts
1	3/8" Idler Spacer	1	M10 x 1.50 x 40 Bolt
1	11/16" Idler Spacer	8	M10 Lockwashers
1	1000K-6 Belt	8	M10 x 1.50 Nuts

Use Sanden 508, 709 or Diesel Kiki YA9.3 Compressor With 4 3/4" 7 Groove Poly-V Clutch.

INSTALLATION INSTRUCTIONS

1. Disconnect battery ground cable.
2. Remove and discard the O. E. M. idler assembly and drive belt.
3. Loosely install the compressor mounts (4193-1) to the O.E.M. accessory mounting bracket as shown on schematic. Check schematic for proper hardware and spacer to be used.
4. Loosely install compressor and clutch assembly to previously installed compressor mounts & O. E. M. accessory mounting bracket as shown on schematic. Check schematic for proper hardware and spacers to be used.
5. Tighten all compressor mounting bolts uniformly and securely.
6. Install compressor drive belt (1000K-6), using belt wrap diagram on schematic as a guide.
7. Check to ensure all bolts are securely tightened. Re-connect battery ground cable.

CAUTION: BEFORE RELEASING VEHICLE TO CUSTOMER--Check all Radiator Hoses, Heater Hoses & Oil Lines to be sure there is proper clearance of Compressor, Compressor Mount and Compressor Clutch.