



1967

FORD MUSTANG V-8

7122

289 C. I. D.

WITH OR WITHOUT POWER STEERING

6-28-93

### PACKING LIST 7122

|   |                         |   |                         |
|---|-------------------------|---|-------------------------|
| 1 | 7121-1 Compressor Mount | 5 | 3/8" x 1 1/4" NC Bolts  |
| 1 | 7122 Crankshaft Pulley  | 2 | 3/8" x 2" NC Bolts      |
| 1 | 17520 Drive Belt        | 2 | 3/8" x 1" NC Bolts      |
| 1 | 2 1/2" Eccentric        | 3 | 5/16" x 2 3/4" NC Bolts |
| 1 | 3-5/8" Idler Pulley     |   |                         |
| 1 | Standard Shoulder Bolt  | 1 | 7/16" x 1 1/2" NF Bolt  |
| 3 | 3/16" Mount Spacers     | 9 | 3/8" Lockwashers        |
| 2 | 3/4" Mount Spacers      | 4 | 5/16" Lockwashers       |
| 1 | 7/16" Star washer       | 4 | 3/8" NC Nut             |
| 1 | 1/8 Idler Spacer        |   |                         |

### INSTALLATION INSTRUCTIONS

1. Remove and retain engine fan pulley and belts.
2. Remove crankshaft pulley and replace with (PM 11) crankshaft pulley with (3) 3/8" x 1 1/4" NC bolts and lockwashers.
3. Attach (7121-1) compressor mount to engine, using (3) 5/16" x 2 3/4" NC bolts and lockwashers Use (2) 3/8" x 1" NC bolts and lockwashers in rear vertical (Check schematic for spacers without power steering).
4. Attach compressor and clutch to mount, using (2) 3/8" x 2" NC bolts, nuts and 3/4" mount spacers in front trunnion. Use (2) 1 1/4" NC bolts and lockwashers in rear trunnion.
5. Loosely install idler assembly to mount.
6. Replace engine fan and pulley.
7. Install belts as shown on schematic. Adjust to proper tension and tighten all bolts.

**CAUTION: BEFORE RELEASING VEHICLE TO CUSTOMER-Check all Radiator Hoses, Heater Hoses and Oil Lines to be sure there is proper clearance of Compressor, Compressor Mount and Compressor Clutch.**